

Capital Cost Estimate	
Description	US\$M
Acid and power plant	394
Hydrometallurgical plant	383
Ancillary plants	171
Metals refinery	147
Infrastructure	139
Overland conveyor and ore preparation plant	123
Residue storage facility	96
Piperacks	91
Harbour	66
Project costs	63
Construction services	60
Water supply and distribution	57
Mining equipment and infrastructure	48
Services and utilities	35
housing and general infrastructure	29
EPCM	214
Contingency	339
Total	2,455

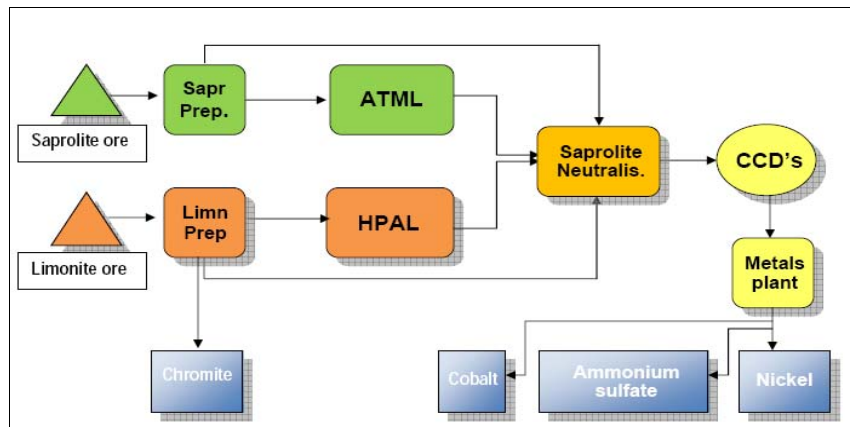


Fig. 1. Simplified flow sheet for the Mindoro Nickel laterite processing